

FIG. 2

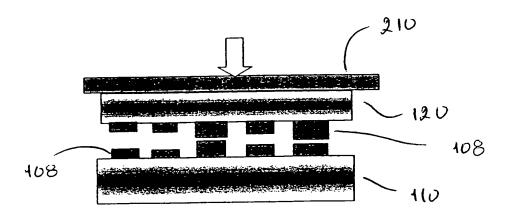


FIG. 3

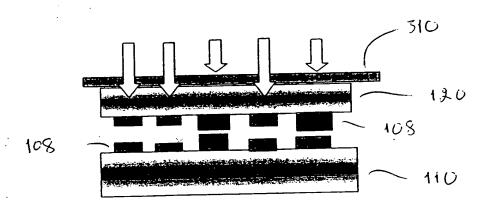
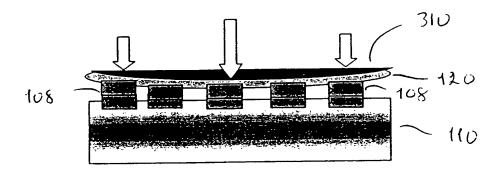
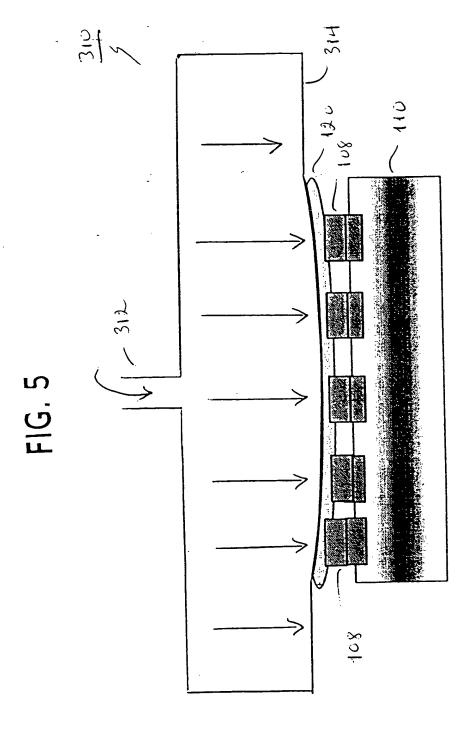


FIG. 4





630 (610 100 PSI 105 P

FIG. 6B

110 = 120